



Dart Aerospace Ltd.
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C45-19C
Job Sheet 176817



Part No: C45-19C

Job Qty: 1 ea

Part Name: Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 4/9/18

Created By: Eric Larocque

Type: SOLD

Description:

Note: C45-19C REV.5 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Large Fab-7		<i>EZ</i>
100	Large Fab	1 pcs	4/9/18	4/9/18	0.00	10.00	Large Fab 8		<i>EZ</i>
110	QC	1 pcs	4/9/18	4/9/18	0.00	0.00	QC9		<i>CPC</i>
120	QC	1 pcs	4/9/18	4/9/18	0.00	0.00	QC5		<i>CPC</i>
130	Powdercoat	1 pcs	4/9/18	4/9/18	0.00	0.50	Powdercoat6		<i>SEP 13-9-17</i>
140	QC	1 pcs	4/9/18	4/9/18	0.00	0.00	QC3		<i>SEP 13-9-17</i>
150	Packaging	1 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2		<i>SEP 13-9-17</i>
160	QC21-SA	1 Ea	4/9/18	4/9/18	0.00	0.00	QC21		<i>SEP 20 2018</i>

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE WELDING JIG C45. 2-

Descriptions: Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***

130 - START TIME: *1:20* OVEN TEMPERATURE: *800°* FINISH TIME: *2:20*

M109203

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-18-1	Lifting Plate	2 Ea (2 ea)	90-Start up Operation	<i>5071516</i>
C45-18-5	Boss	2 Ea (2 ea)	90-Start up Operation	<i>5060331</i>
C45-18-6	Bumper Bracket	1 Ea (1 ea)	90-Start up Operation	<i>5040687</i>
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall	11.5000 ft (11.5 ea)	90-Start up Operation	<i>5070826</i>

Job Allocations

Op No	Required	Inventory	Allocated
90	2	4	0
	2	16	0
	1	9	0
	12	82	0



Container No: S110677



Part: C45-19C

Job No: 176817

Serial No/Batch: S110677

Revision: 5
Inspector:
Exp Date:
Instructions:

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